

Brown Davis Automotive Pty. Ltd.  
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### PART NUMBER: TG-TH05 TOYOTA HILUX (2005-PRESENT)

#### WARNING:

##### APPLICATION OF THE SELF ADHESIVE SEAL.

The surface must be free from dust, mould dirt, oil and moisture. Surface temperature should be approximately 22-28 degrees Celsius. Use Of a heat gun or direct sunlight is recommended. Cleaning agents should be employed which do not leave a residual. Prewash / Prep sol / Isopropyl Alcohol. Once you have obtained a clean surface, and the application area is 22C, application can proceed. Peel off the release liner 200mm to 300mm at a time, this will prevent the adhesive picking up foreign material. The rubber/adhesive should be placed on firmly and uniformly 200 to 300mm at a time. Do not stretch the rubber seal as this will cause it to pop off in time.

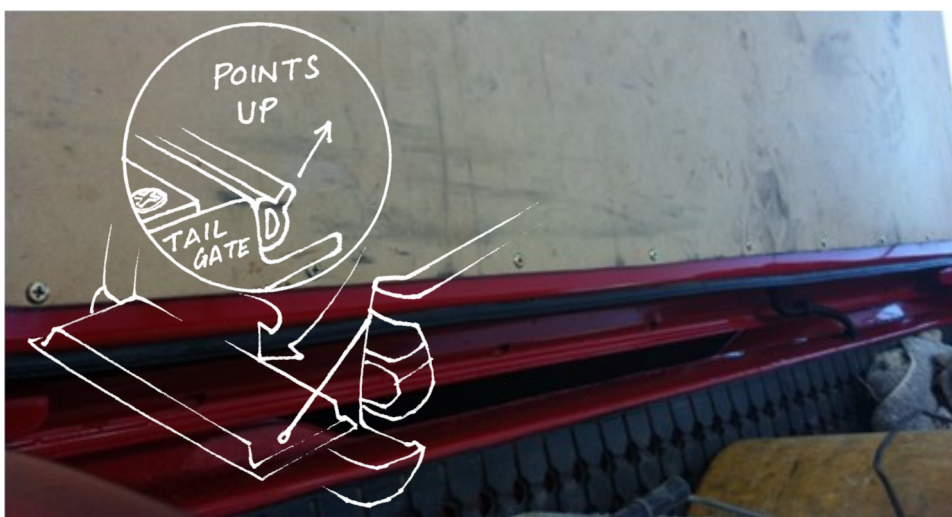


## INSTALLING PROCEDURE

The kit comprises of 2 upright seals which are the short lengths of pinch weld seal and a length of self-adhesive sponge section

1. The 2 short strips are the vertical seals. These are to be placed on the pinch weld behind the lock strikers. The strips have a piece cut away to accommodate the striker..
2. The longer seal with the smaller section is to place on the bottom edge of the Tail-gate liner as shown below:

The seal may take some days to settle and a firmer than normal effort may be required to shut the tailgate. There may be some small gaps at the top edge depending on the canopy or hard lid fitted. ADDITIONAL MATERIAL IS SUPPLIED FOR THESE



Brown Davis Automotive Pty. Ltd.

47 Holloway Drive, Bayswater, Victoria, Australia 3153

Ph: +61 (3) 9762 8722 | Fax: +61 (3) 9762 9829 | Email: [info@browndavis.com.au](mailto:info@browndavis.com.au) | Web: [www.browndavis.com.au](http://www.browndavis.com.au)